





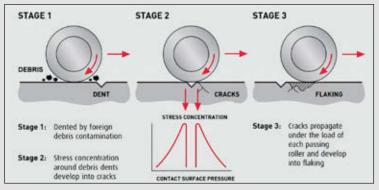


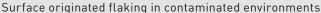
# IN CONDITIONS WHERE LUBRICATION IS LIKELY TO BECOME CONTAMINATED, NSK TOUGH STEEL DELIVERS AS MUCH AS 10 TIMES THE OPERATING LIFE OF GENERAL CARBURISED STEEL ALTERNATIVES

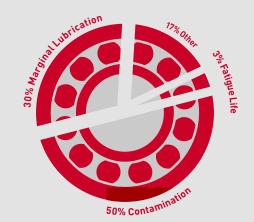
In the cement and mining industry, where conditions mean that lubricants are at constant risk of contamination, the service life of conventional bearings may actually be as little as 20% of the catalogue life.

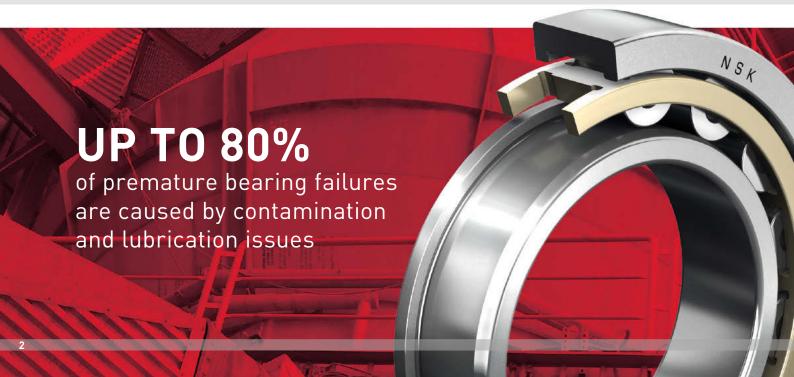
Under such conditions, however, NSK Tough Steel delivers as much as 10 times longer bearing operating life than conventional carburized steel alternatives.

Reliability is the key to hitting production targets. Contamination, an ever present in the sector, is the enemy of reliability as it undermines machinery and causes unplanned downtime. On top of this, water, heat, dust, vibration and load can all have a huge impact on performance. NSK's solutions are designed to maximse uptime through increased reliability, reduced maintenance and extended bearing life.



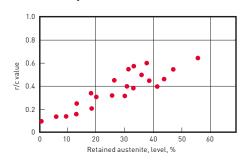




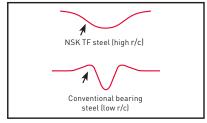


# HOW NSK'S TF STEEL HELPS TO INCREASE BEARING SERVICE LIFE

Innovative and patented heat treatment technology optimises the quantity of the retained austenite.







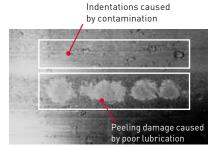
Reduced stress at dents shoulders during contamination

#### Special elements are added to the steel alloy

Hi-TF: chrome and manganese

**Super-TF:** chrome and molybdenum





Higher raceway hardness and resistance to wear

#### Advanced carbonitriding to extract a greater amount of fine-size carbide and carbonitride







Increased toughness of the steel with superior ability to resist hoop stress and slow down the spread of flaking

IN CONTAMINATED ENVIRONMENTS

Versus ordinary carburized steel:

Hi-TF: 7 times

Super-TF: 10 times

WEAR AND SEIZURE RESISTANCE

Versus SUJ2 steel:

Hi-TF: 20% higher

Super-TF: 40% higher

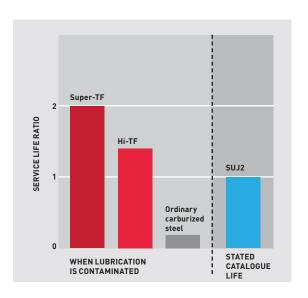
HOW MUCH BETTER IS TF STEEL?
Approximate life extension comparisons

WHEN POORLY LUBRICATED
Versus ordinary carburized steel:

Hi-TF: 4.7 times Super-TF: 5.5 times IN HIGH TEMPERATURES

Versus SUJ2 X26 steel:

Super-TF: 4 times



# SPHERICAL ROLLER BEARINGS: VARIOUS SOLUTIONS FOR DIFFERENT APPLICATIONS

#### HIGHLY EFFECTIVE CONTAMINATION PROTECTION: NSK SEALED SLE SERIES



- > Robust contact seals reinforced with metal shield
- → Integral garter spring for superior sealing performance
- > Detachable design for easier mounting

#### LONG AND CLEAN LUBRICATION: NSK MOLDED-OIL BEARINGS



- > Extended performance with continuous supply of clean lubricant
- > Eliminates the need for relubrication, reducing maintenance costs
- More than twice the operating life of grease-lubricated bearings in water or contaminated environments

#### SUPERIOR ENDURANCE OF VIBRATION AND SHOCK LOADS: NSK VIBRATING SCREENS - VS SERIES



- > Heavy-duty, solid machined-brass cage
- Internal radial clearance C3 and C4 range set at upper 2/3 of ISO
- > Tailored tolerances to achieve proper fits

#### **ENHANCED PERFORMANCE AND CAPACITY: NSK'S NEW ECAM HPS SERIES**



- Precision-machined, tough, one-piece brass cage with contoured roller pockets
- > Higher capacity delivered by increased roller size
- High-speed performance and minimal operational temperature-rise

# NSK'S RANGE OF BEARING SOLUTIONS FOR THE CEMENT AND MINING INDUSTRIES

### SPHERICAL ROLLER BEARINGS



The HPS Series offers longer operating life and higher limiting speeds than conventional bearings.

## CYLINDRICAL ROLLER BEARINGS



The EM and EW
Series come
with high-load
capacity and longer
operating life.
They are suitable
for high-speed
environments.

## TAPERED ROLLER BEARINGS



Tapered roller bearings are produced with hardened, highcarbon chromium steel allowing them to be used in arduous conditions.

#### THRUST BEARINGS



Cylindrical thrust bearings are produced with ultra-clean steel to extend bearing life and are capable of carrying high axial loads.

#### DEEP GROOVE BALL BEARINGS



We offer various options when it comes to deep groove ball bearings, including single- and double-row configurations, sealed and open type versions and the increased capacity HR series.

#### PLUMMER BLOCKS



Split housings can be used both with double-row self-aligning ball bearings or HPS Spherical Roller Bearings. Various seal options are available.

## INTEGRATED BEARING ASSEMBLIES



High-strength housings with vibratory specific bearings reduce the need for in-house design and subassembly.

## SELF-LUBE UNITS



Self-Lube units come in pillow block and flange mounted configurations with one-piece cast iron and triple lip seal versions available for very arduous applications.

# BRÜEL & KJÆR VIBRO CONDITION MONITORING SOLUTIONS FOR THE CEMENT AND MINING INDUSTRIES Brüel & Kjær Vibro

#### **SOLUTION STREAMS AND 3 CORE INGREDIENTS**

#### **Asset Health Management**

Condition
Monitoring
Service: Brüel
& Kjaer Vibro
(B&KVibro)
delivers all
hardware
and monitors
customers
assets

A cloud-based solution designed both for customers with little or no experience in condition monitoring, and for experienced customers with a need to scale

B&K Vibro delivers and operate the full solution, including monitoring and analysis



A member of the NSK Group

#### **Empowered Maintenance**

Self Service: B&K Vibro delivers the hardware and software, the customer then monitors their own assets

ADDED VALU

On premises solutions for customers with their own Condition Monitoring expertise Tools and services which empower customers to perform predictive maintenance





#### Monitoring and Sensing

OEM businesses: B&K Vibro delivers best-inclass hardware for the customer to integrate into their platform For customers who operate their own asset health management platform with the need of high quality data

We give every machine a voice, that we translate into actionable insights to boost productivity



# PLANT-WIDE CONDITION MONITORING SOLUTIONS: IMPROVE MACHINE UPTIME, PRODUCTIVITY, EFFICIENCY AND RELIABILITY, ALL WHILE REDUCING LIFE-CYCLE COSTS

### PLANT-WIDE CONDITION MONITORING SOLUTIONS

B&K VIBRO'S PRODUCTS NOT ONLY IMPROVE MACHINE UPTIME, PRODUCTIVITY, EFFICIENCY AND RELIABILITY, THEY ALSO REDUCE LIFE CYCLE COSTS









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